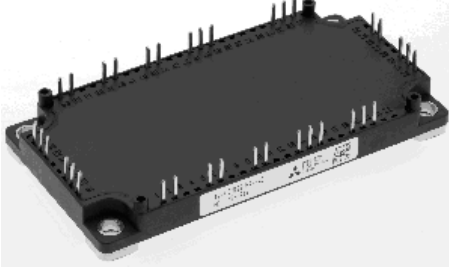


< IGBT MODULES >

# CM100MXA-24S

HIGH POWER SWITCHING USE  
INSULATED TYPE



Collector current  $I_C$  ..... **1 0 0 A**  
 Collector-emitter voltage  $V_{CES}$  ..... **1 2 0 0 V**  
 Maximum junction temperature  $T_{jmax}$  ..... **1 7 5 °C**

- Flat base Type
- Copper base plate
- Tin plating pin terminals
- RoHS Directive compliant

**CIB (Converter+Inverter+Chopper Brake)**

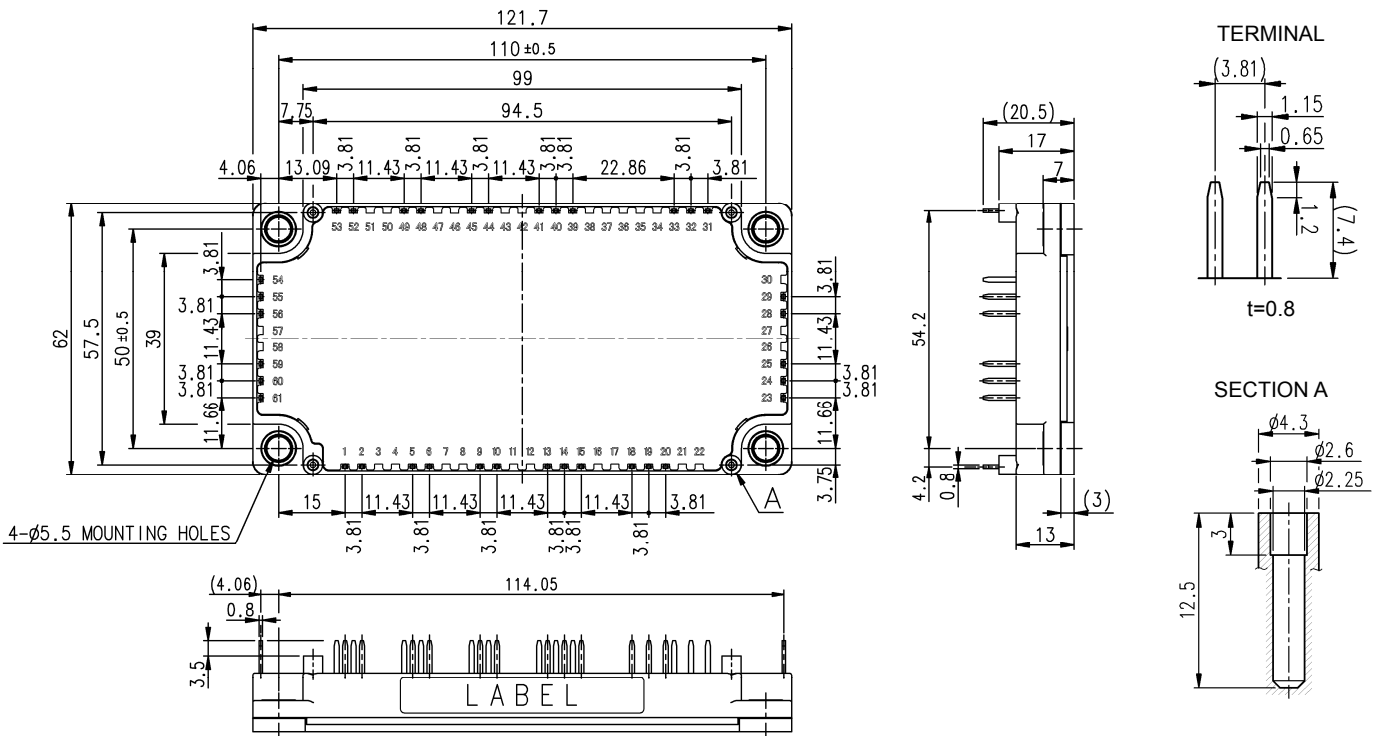
● Recognized under UL1557, File E323585

## APPLICATION

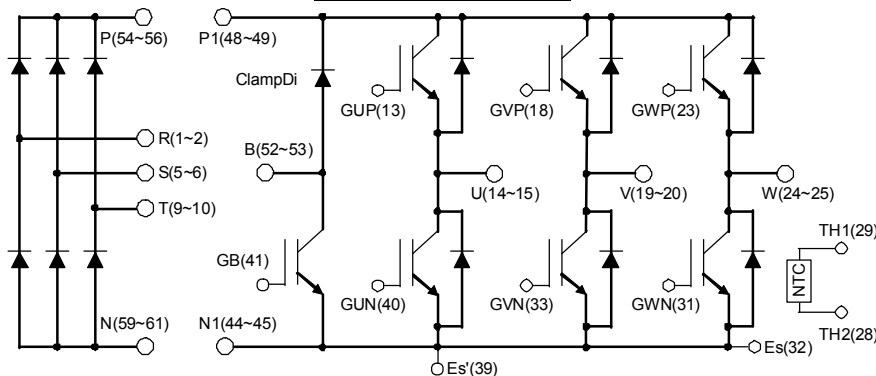
AC Motor Control, Motion/Servo Control, Power supply, etc.

## OUTLINE DRAWING & INTERNAL CONNECTION

Dimension in mm



### INTERNAL CONNECTION



Caution: Each (two or three) pin terminal of P/N/P1/N1/U/V/W/B/R/S/T is connected in the module, but should use all each three pins for the external wiring.

Tolerance otherwise specified

Division of Dimension	Tolerance
0.5 to 3	±0.2
over 3 to 6	±0.3
over 6 to 30	±0.5
over 30 to 120	±0.8
over 120 to 400	±1.2

The tolerance of size between terminals is assumed to be ±0.4.

< IGBT MODULES >

CM100MXA-24S

HIGH POWER SWITCHING USE  
INSULATED TYPE

ABSOLUTE MAXIMUM RATINGS ( $T_j=25\text{ }^\circ\text{C}$ , unless otherwise specified)

INVERTER PART IGBT/FWDI

Symbol	Item	Conditions	Rating	Unit
$V_{CES}$	Collector-emitter voltage	G-E short-circuited	1200	V
$V_{GES}$	Gate-emitter voltage	C-E short-circuited	$\pm 20$	V
$I_C$	Collector current	DC, $T_C=119\text{ }^\circ\text{C}$ (Note2, 4)	100	A
$I_{CRM}$		Pulse, Repetitive (Note3)	200	
$P_{tot}$	Total power dissipation	$T_C=25\text{ }^\circ\text{C}$ (Note2, 4)	750	W
$I_E$ (Note1)	Emitter current	(Note2)	100	A
$I_{ERM}$ (Note1)		Pulse, Repetitive (Note3)	200	
$T_{jmax}$	Maximum junction temperature	Instantaneous event (overload)	175	$^\circ\text{C}$

BRAKE PART IGBT/CLAMPDI

Symbol	Item	Conditions	Rating	Unit
$V_{CES}$	Collector-emitter voltage	G-E short-circuited	1200	V
$V_{GES}$	Gate-emitter voltage	C-E short-circuited	$\pm 20$	V
$I_C$	Collector current	DC, $T_C=125\text{ }^\circ\text{C}$ (Note2, 4)	50	A
$I_{CRM}$		Pulse, Repetitive (Note3)	100	
$P_{tot}$	Total power dissipation	$T_C=25\text{ }^\circ\text{C}$ (Note2, 4)	425	W
$V_{RRM}$	Repetitive peak reverse voltage	G-E short-circuited	1200	V
$I_F$	Forward current	(Note2)	50	A
$I_{FRM}$		Pulse, Repetitive (Note3)	100	
$T_{jmax}$	Maximum junction temperature	Instantaneous event (overload)	175	$^\circ\text{C}$

CONVERTER PART CONVDI

Symbol	Item	Conditions	Rating	Unit
$V_{RRM}$	Repetitive peak reverse voltage	-	1600	V
$E_a$	Recommended AC input voltage	RMS	440	V
$I_O$	DC output current	3-phase full wave rectifying, $T_C=125\text{ }^\circ\text{C}$ (Note4)	100	A
$I_{FSM}$	Surge forward current	The sine half wave 1 cycle peak value, $f=60\text{ Hz}$ , non-repetitive	1000	A
$I^2t$	Current square time	Value for one cycle of surge current	4160	$\text{A}^2\text{s}$
$T_{jmax}$	Maximum junction temperature	Instantaneous event (overload)	150	$^\circ\text{C}$

MODULE

Symbol	Item	Conditions	Rating	Unit
$V_{isol}$	Isolation voltage	Terminals to base plate, RMS, $f=60\text{ Hz}$ , AC 1 min	2500	V
$T_{Cmax}$	Maximum case temperature	(Note4)	125	$^\circ\text{C}$
$T_{jop}$	Operating junction temperature	Continuous operation (under switching)	-40 ~ +150	$^\circ\text{C}$
$T_{stg}$	Storage temperature	-	-40 ~ +125	

MECHANICAL CHARACTERISTICS

Symbol	Item	Conditions	Limits			Unit
			Min.	Typ.	Max.	
$M_s$	Mounting torque	Mounting to heat sink M 5 screw	2.5	3.0	3.5	N·m
$d_s$	Creepage distance	Terminal to terminal	6.47	-	-	mm
		Terminal to base plate	14.27	-	-	
$d_a$	Clearance	Terminal to terminal	6.47	-	-	mm
		Terminal to base plate	12.33	-	-	
$m$	Weight	-	-	300	-	g
$e_c$	Flatness of base plate	On the centerline X, Y (Note5)	$\pm 0$	-	+100	$\mu\text{m}$

< IGBT MODULES >

CM100MXA-24S

HIGH POWER SWITCHING USE  
INSULATED TYPE

**ELECTRICAL CHARACTERISTICS (T<sub>j</sub>=25 °C, unless otherwise specified)**  
**INVERTER PART IGBT/FWDI**

Symbol	Item	Conditions	Limits			Unit	
			Min.	Typ.	Max.		
I <sub>CES</sub>	Collector-emitter cut-off current	V <sub>CE</sub> =V <sub>CES</sub> , G-E short-circuited	-	-	1.0	mA	
I <sub>GES</sub>	Gate-emitter leakage current	V <sub>GE</sub> =V <sub>GES</sub> , C-E short-circuited	-	-	0.5	μA	
V <sub>GE(th)</sub>	Gate-emitter threshold voltage	I <sub>C</sub> =10 mA, V <sub>CE</sub> =10 V	5.4	6.0	6.6	V	
V <sub>CEsat</sub>	Collector-emitter saturation voltage	I <sub>C</sub> =100 A <sup>(Note6)</sup> , V <sub>GE</sub> =15 V, (Terminal)	T <sub>j</sub> =25 °C	-	1.80	2.25	V
			T <sub>j</sub> =125 °C	-	2.00	-	
			T <sub>j</sub> =150 °C	-	2.05	-	
		I <sub>C</sub> =100 A <sup>(Note6)</sup> , V <sub>GE</sub> =15 V, (Chip)	T <sub>j</sub> =25 °C	-	1.70	2.15	V
			T <sub>j</sub> =125 °C	-	1.90	-	
			T <sub>j</sub> =150 °C	-	1.95	-	
C <sub>ies</sub>	Input capacitance	V <sub>CE</sub> =10 V, G-E short-circuited	-	-	10	nF	
C <sub>oes</sub>	Output capacitance		-	-	2.0		
C <sub>res</sub>	Reverse transfer capacitance		-	-	0.17		
Q <sub>G</sub>	Gate charge	V <sub>CC</sub> =600 V, I <sub>C</sub> =100 A, V <sub>GE</sub> =15 V	-	233	-	nC	
t <sub>d(on)</sub>	Turn-on delay time	V <sub>CC</sub> =600 V, I <sub>C</sub> =100 A, V <sub>GE</sub> =±15 V, R <sub>G</sub> =6.2 Ω, Inductive load	-	-	300	ns	
t <sub>r</sub>	Rise time		-	-	200		
t <sub>d(off)</sub>	Turn-off delay time		-	-	600		
t <sub>f</sub>	Fall time		-	-	300		
V <sub>EC</sub> <sup>(Note1)</sup>	Emitter-collector voltage	I <sub>E</sub> =100 A <sup>(Note6)</sup> , G-E short-circuited, (Terminal)	T <sub>j</sub> =25 °C	-	1.80	2.25	V
			T <sub>j</sub> =125 °C	-	1.80	-	
			T <sub>j</sub> =150 °C	-	1.80	-	
		I <sub>E</sub> =100 A <sup>(Note6)</sup> , G-E short-circuited, (Chip)	T <sub>j</sub> =25 °C	-	1.70	2.15	V
			T <sub>j</sub> =125 °C	-	1.70	-	
			T <sub>j</sub> =150 °C	-	1.70	-	
t <sub>rr</sub> <sup>(Note1)</sup>	Reverse recovery time	V <sub>CC</sub> =600 V, I <sub>E</sub> =100 A, V <sub>GE</sub> =±15 V, R <sub>G</sub> =6.2 Ω, Inductive load	-	-	300	ns	
Q <sub>rr</sub> <sup>(Note1)</sup>	Reverse recovery charge	R <sub>G</sub> =6.2 Ω, Inductive load	-	5.3	-	μC	
E <sub>on</sub>	Turn-on switching energy per pulse	V <sub>CC</sub> =600 V, I <sub>C</sub> =I <sub>E</sub> =100 A,	-	8.6	-	mJ	
E <sub>off</sub>	Turn-off switching energy per pulse	V <sub>GE</sub> =±15 V, R <sub>G</sub> =6.2 Ω, T <sub>j</sub> =150 °C,	-	10.7	-		
E <sub>rr</sub> <sup>(Note1)</sup>	Reverse recovery energy per pulse	Inductive load	-	10.2	-	mJ	
R <sub>CC'+EE'</sub>	Internal lead resistance	Main terminals-chip, per switch, T <sub>C</sub> =25 °C <sup>(Note4)</sup>	-	-	3.5	mΩ	
r <sub>g</sub>	Internal gate resistance	Per switch	-	0	-	Ω	

**BRAKE PART IGBT/CLAMPDI**

Symbol	Item	Conditions	Limits			Unit	
			Min.	Typ.	Max.		
I <sub>CES</sub>	Collector-emitter cut-off current	V <sub>CE</sub> =V <sub>CES</sub> , G-E short-circuited	-	-	1.0	mA	
I <sub>GES</sub>	Gate-emitter leakage current	V <sub>GE</sub> =V <sub>GES</sub> , C-E short-circuited	-	-	0.5	μA	
V <sub>GE(th)</sub>	Gate-emitter threshold voltage	I <sub>C</sub> =5 mA, V <sub>CE</sub> =10 V	5.4	6.0	6.6	V	
V <sub>CEsat</sub>	Collector-emitter saturation voltage	I <sub>C</sub> =50 A <sup>(Note6)</sup> , V <sub>GE</sub> =15 V, (Terminal)	T <sub>j</sub> =25 °C	-	1.80	2.25	V
			T <sub>j</sub> =125 °C	-	2.00	-	
			T <sub>j</sub> =150 °C	-	2.05	-	
		I <sub>C</sub> =50 A <sup>(Note6)</sup> , V <sub>GE</sub> =15 V, (Chip)	T <sub>j</sub> =25 °C	-	1.70	2.15	V
			T <sub>j</sub> =125 °C	-	1.90	-	
			T <sub>j</sub> =150 °C	-	1.95	-	
C <sub>ies</sub>	Input capacitance	V <sub>CE</sub> =10 V, G-E short-circuited	-	-	5.0	nF	
C <sub>oes</sub>	Output capacitance		-	-	1.0		
C <sub>res</sub>	Reverse transfer capacitance		-	-	0.08		
Q <sub>G</sub>	Gate charge	V <sub>CC</sub> =600 V, I <sub>C</sub> =50 A, V <sub>GE</sub> =15 V	-	117	-	nC	

< IGBT MODULES >

CM100MXA-24S

HIGH POWER SWITCHING USE  
INSULATED TYPE

ELECTRICAL CHARACTERISTICS (cont.;  $T_j=25\text{ }^\circ\text{C}$ , unless otherwise specified)

BRAKE PART IGBT/CLAMPDi

Symbol	Item	Conditions	Limits			Unit	
			Min.	Typ.	Max.		
$t_{d(on)}$	Turn-on delay time	$V_{CC}=600\text{ V}$ , $I_C=50\text{ A}$ , $V_{GE}=\pm 15\text{ V}$ , $R_G=13\text{ }\Omega$ , Inductive load	-	-	300	ns	
$t_r$	Rise time		-	-	200		
$t_{d(off)}$	Turn-off delay time		-	-	600		
$t_f$	Fall time		-	-	300		
$V_F$	Forward voltage	$I_F=50\text{ A}$ (Note6), G-E short-circuited, (Terminal)	$T_j=25\text{ }^\circ\text{C}$	-	1.80	2.25	V
			$T_j=125\text{ }^\circ\text{C}$	-	1.80	-	
			$T_j=150\text{ }^\circ\text{C}$	-	1.80	-	
		$I_F=50\text{ A}$ (Note6), G-E short-circuited, (Chip)	$T_j=25\text{ }^\circ\text{C}$	-	1.70	2.15	V
			$T_j=125\text{ }^\circ\text{C}$	-	1.70	-	
			$T_j=150\text{ }^\circ\text{C}$	-	1.70	-	
$t_{rr}$	Reverse recovery time	$V_{CC}=600\text{ V}$ , $I_F=50\text{ A}$ , $V_{GE}=\pm 15\text{ V}$ , $R_G=13\text{ }\Omega$ , Inductive load	-	-	300	ns	
$Q_{rr}$	Reverse recovery charge	$R_G=13\text{ }\Omega$ , Inductive load	-	2.7	-	$\mu\text{C}$	
$E_{on}$	Turn-on switching energy per pulse	$V_{CC}=600\text{ V}$ , $I_C=I_F=50\text{ A}$ , $V_{GE}=\pm 15\text{ V}$ , $R_G=13\text{ }\Omega$ , $T_j=150\text{ }^\circ\text{C}$ ,	-	5.5	-	mJ	
$E_{off}$	Turn-off switching energy per pulse	Inductive load	-	5.3	-		
$E_{rr}$	Reverse recovery energy per pulse	Inductive load	-	4.5	-		
$r_g$	Internal gate resistance	-	-	0	-	$\Omega$	

CONVERTER PART CONVDi

Symbol	Item	Conditions	Limits			Unit
			Min.	Typ.	Max.	
$I_{RRM}$	Repetitive peak reverse current	$V_R=V_{RRM}$ , $T_j=150\text{ }^\circ\text{C}$	-	-	20	mA
$V_F$ (Terminal)	Forward voltage	$I_F=100\text{ A}$ (Note6)	-	1.28	1.8	V

NTC THERMISTOR PART

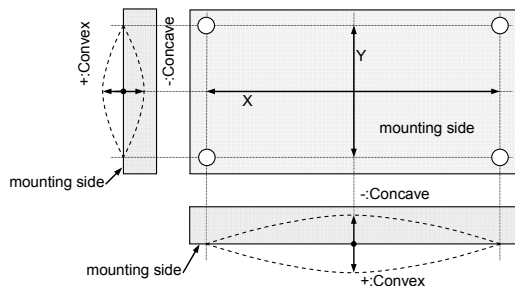
Symbol	Item	Conditions	Limits			Unit
			Min.	Typ.	Max.	
$R_{25}$	Zero-power resistance	$T_C=25\text{ }^\circ\text{C}$ (Note4)	4.85	5.00	5.15	k $\Omega$
$\Delta R/R$	Deviation of resistance	$R_{100}=493\text{ }\Omega$ , $T_C=100\text{ }^\circ\text{C}$ (Note4)	-7.3	-	+7.8	%
$B_{(25/50)}$	B-constant	Approximate by equation (Note7)	-	3375	-	K
$P_{25}$	Power dissipation	$T_C=25\text{ }^\circ\text{C}$ (Note4)	-	-	10	mW

THERMAL RESISTANCE CHARACTERISTICS

Symbol	Item	Conditions	Limits			Unit
			Min.	Typ.	Max.	
$R_{th(j-c)Q}$	Thermal resistance (Note4)	Junction to case, per Inverter IGBT	-	-	0.20	K/W
$R_{th(j-c)D}$		Junction to case, per Inverter FWDi	-	-	0.29	
$R_{th(j-c)Q}$		Junction to case, per Brake IGBT	-	-	0.35	K/W
$R_{th(j-c)D}$		Junction to case, per Brake ClampDi	-	-	0.63	
$R_{th(j-c)D}$		Junction to case, per Converter ConvDi	-	-	0.24	
$R_{th(c-s)}$	Contact thermal resistance (Note4)	Case to heat sink, per 1 module, Thermal grease applied (Note8)	-	15	-	K/kW

< IGBT MODULES >  
**CM100MXA-24S**  
**HIGH POWER SWITCHING USE**  
**INSULATED TYPE**

- Note1. Represent ratings and characteristics of the anti-parallel, emitter-collector free wheeling diode (FWDi).
- Junction temperature ( $T_j$ ) should not increase beyond  $T_{jmax}$  rating.
  - Pulse width and repetition rate should be such that the device junction temperature ( $T_j$ ) dose not exceed  $T_{jmax}$  rating.
  - Case temperature ( $T_c$ ) and heat sink temperature ( $T_s$ ) are defined on the each surface (mounting side) of base plate and heat sink just under the chips. Refer to the figure of chip location.
  - The base plate (mounting side) flatness measurement points (X, Y) are as follows of the following figure.



- Pulse width and repetition rate should be such as to cause negligible temperature rise. Refer to the figure of test circuit.

$$7. B_{(25/50)} = \ln\left(\frac{R_{25}}{R_{50}}\right) / \left(\frac{1}{T_{25}} - \frac{1}{T_{50}}\right),$$

$R_{25}$ : resistance at absolute temperature  $T_{25}$  [K];  $T_{25}=25\text{ [}^\circ\text{C]}+273.15=298.15$  [K]

$R_{50}$ : resistance at absolute temperature  $T_{50}$  [K];  $T_{50}=50\text{ [}^\circ\text{C]}+273.15=323.15$  [K]

- Typical value is measured by using thermally conductive grease of  $\lambda=0.9\text{ W/(m}\cdot\text{K)}$ .
- Use the following screws when mounting the printed circuit board (PCB) on the stand offs.  
 "ST2.6×10 or ST2.6×12 self tapping screw"  
 The length of the screw depends on the thickness of the PCB.

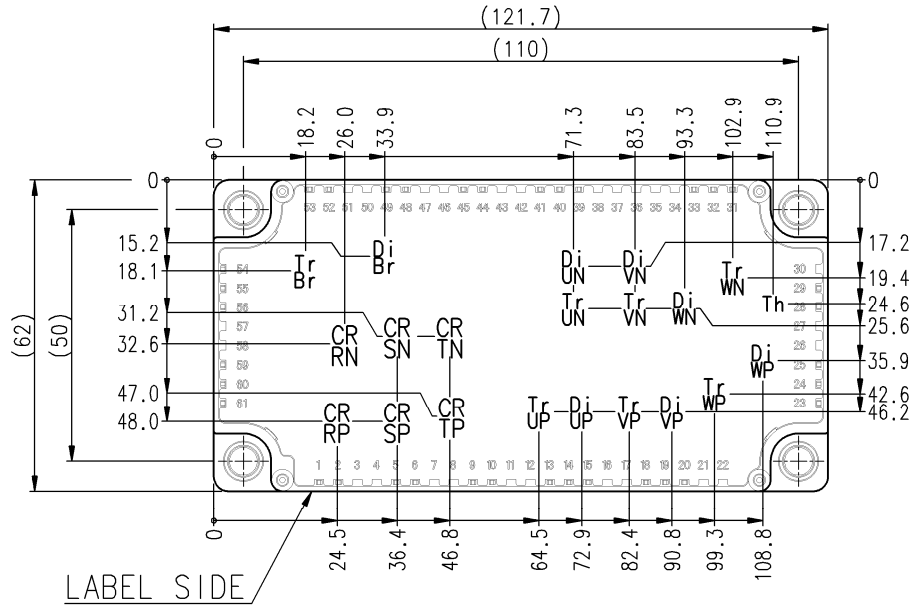
**RECOMMENDED OPERATING CONDITIONS**

Symbol	Item	Conditions	Limits			Unit	
			Min.	Typ.	Max.		
$V_{CC}$	(DC) Supply voltage	Applied across P-N/P1-N1 terminals	-	600	850	V	
$V_{GEon}$	Gate (-emitter drive) voltage	Applied across GB-Es1/ G*P-*/G*N-Es(*=U, V, W) terminals	13.5	15.0	16.5	V	
$R_G$	External gate resistance	Per switch	Inverter IGBT	6.2	-	62	$\Omega$
		Brake IGBT	13	-	130		

< IGBT MODULES >  
**CM100MXA-24S**  
 HIGH POWER SWITCHING USE  
 INSULATED TYPE

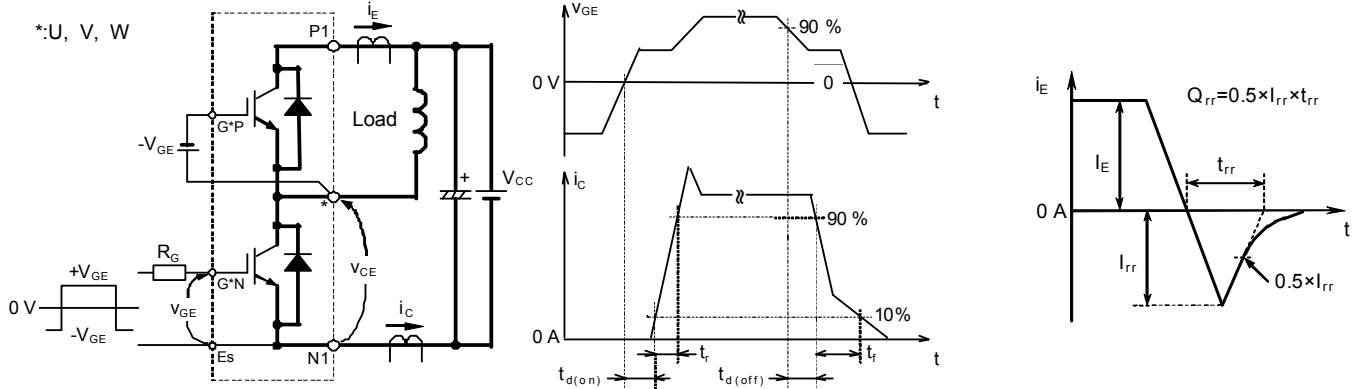
CHIP LOCATION (Top view)

Dimension in mm, tolerance: ±1 mm



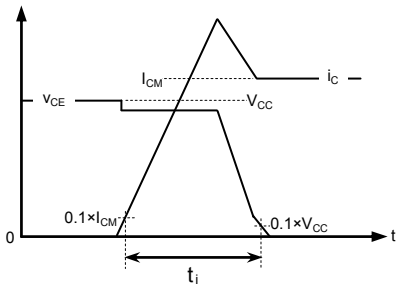
Tr\*P/Tr\*N/TrBr: IGBT, Di\*P/Di\*N: FWDi (\*=U/V/W), DiBr: ClampDi, CR\*P/CR\*N: ConvDi (\*=R/S/T), Th: NTC thermistor

**TEST CIRCUIT AND WAVEFORMS**

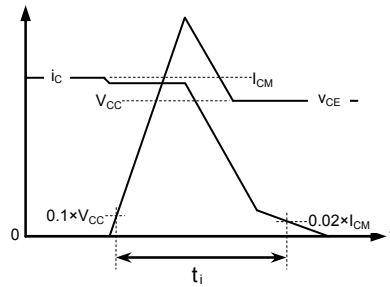


Switching characteristics test circuit and waveforms

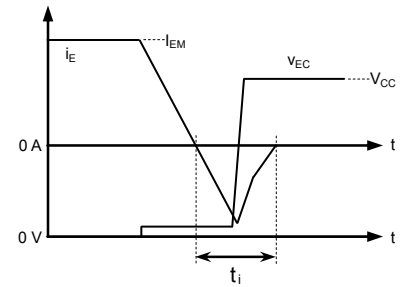
$t_{rr}$ ,  $Q_{rr}$  test waveform



IGBT Turn-on switching energy



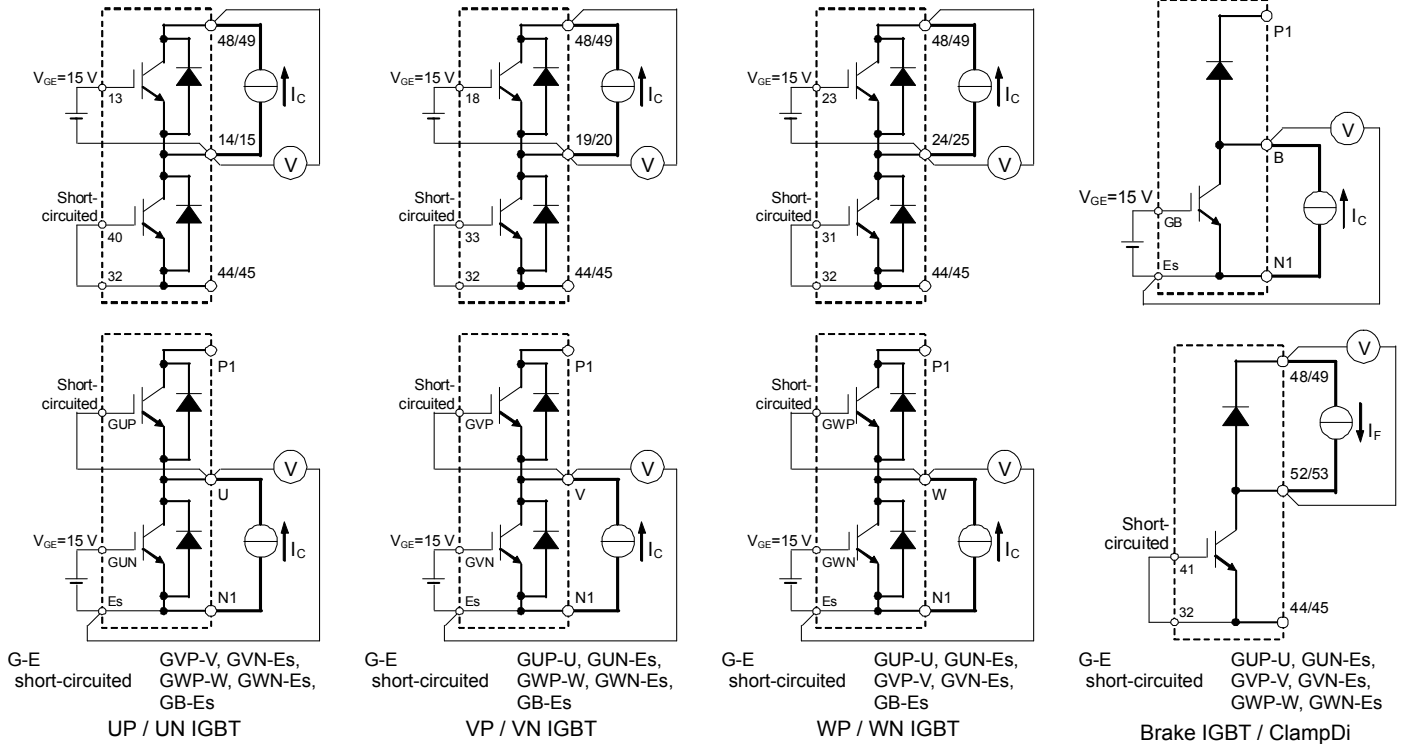
IGBT Turn-off switching energy



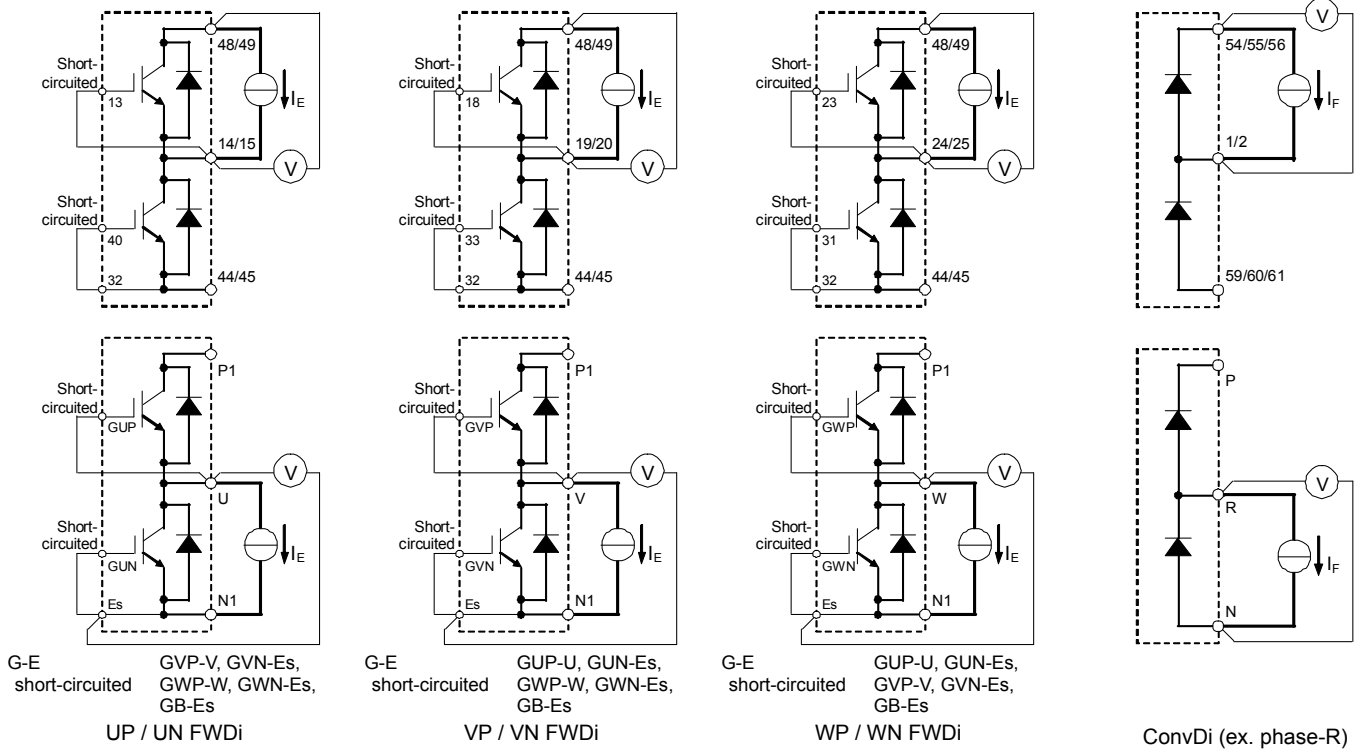
FWDi Reverse recovery energy

Turn-on / Turn-off switching energy and Reverse recovery energy test waveforms (Integral time instruction drawing)

TEST CIRCUIT



$V_{CEsat}$  / ClampDi  $V_F$  test circuit



$V_{EC}$  / ConvDi  $V_F$  test circuit

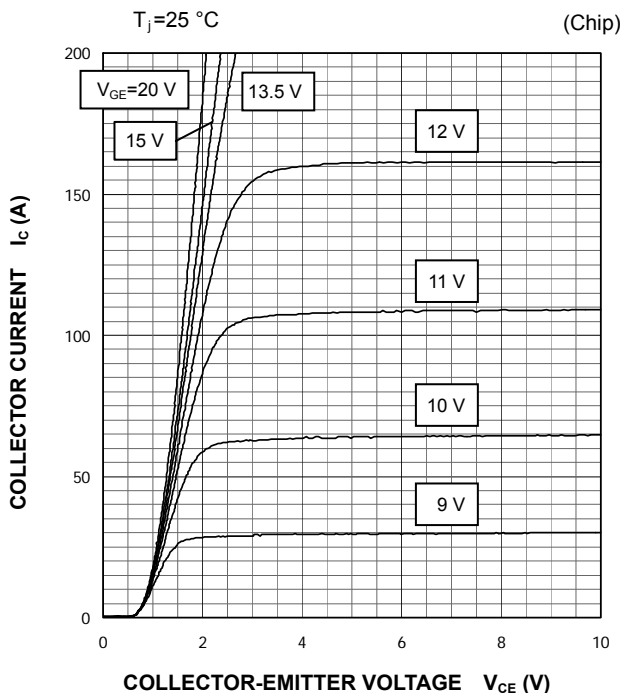
\* In the above test circuit, should use all three main pin terminals (P1/N1/P/N/U/V/W) for connection with the terminals and the current source.

< IGBT MODULES >  
**CM100MXA-24S**  
 HIGH POWER SWITCHING USE  
 INSULATED TYPE

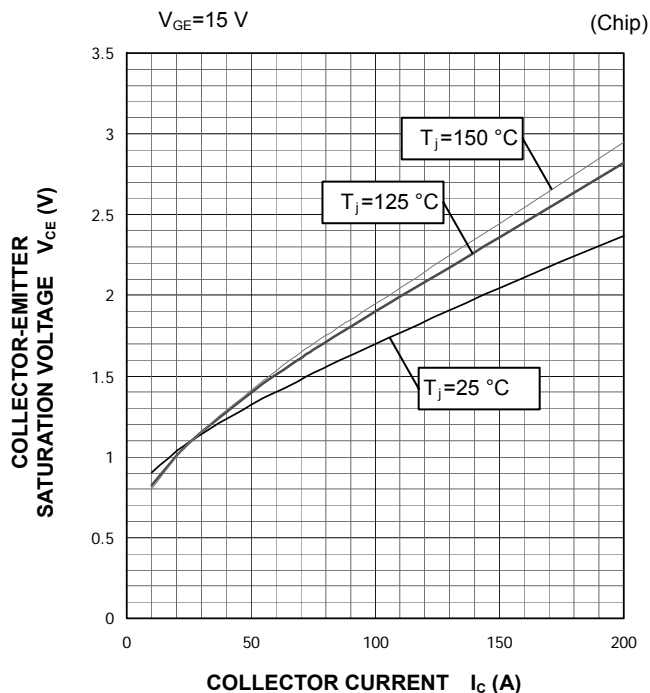
**PERFORMANCE CURVES**

**INVERTER PART**

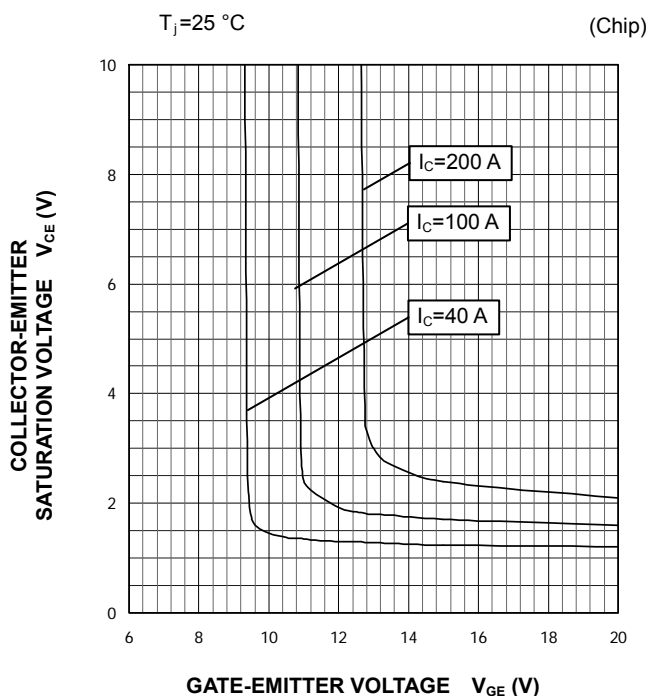
**OUTPUT CHARACTERISTICS (TYPICAL)**



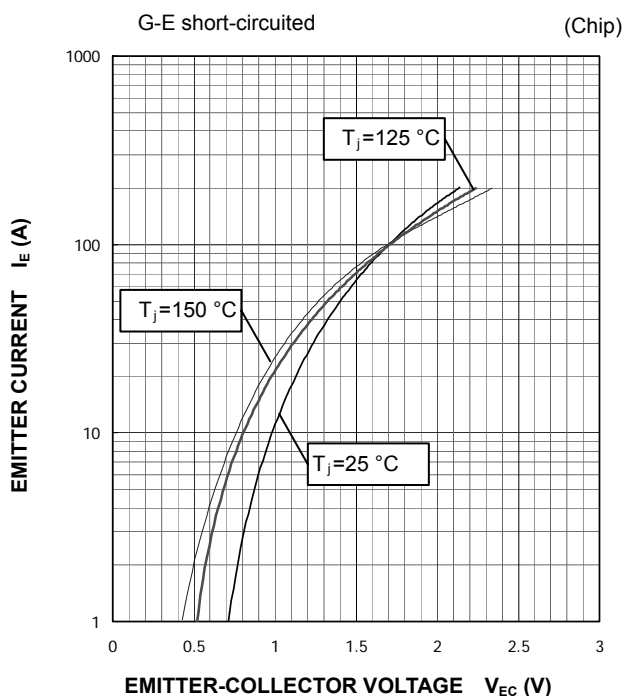
**COLLECTOR-EMITTER SATURATION VOLTAGE CHARACTERISTICS (TYPICAL)**



**COLLECTOR-EMITTER SATURATION VOLTAGE CHARACTERISTICS (TYPICAL)**



**FREE WHEELING DIODE FORWARD CHARACTERISTICS (TYPICAL)**



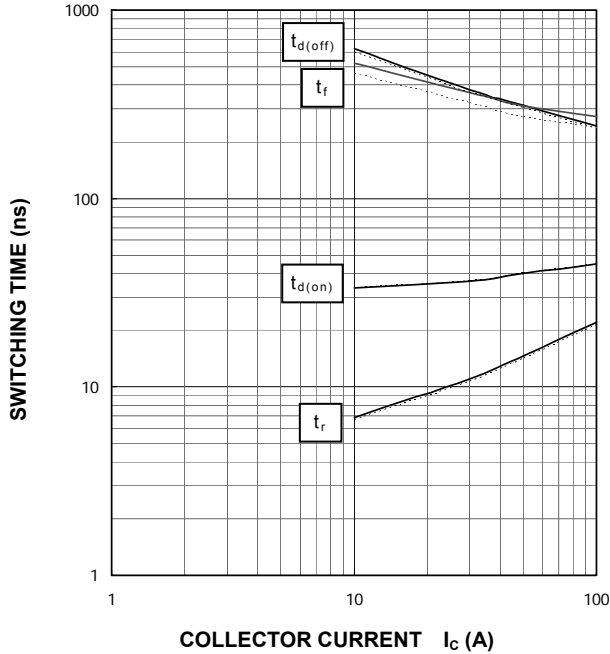


PERFORMANCE CURVES

INVERTER PART

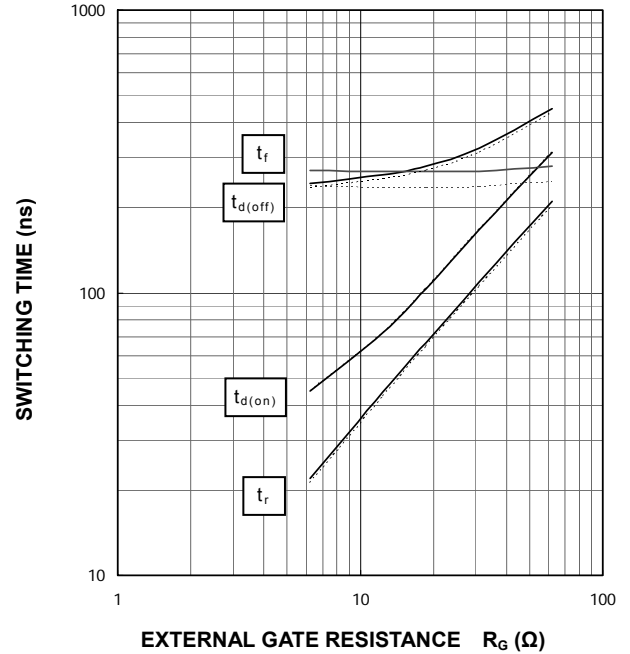
HALF-BRIDGE  
SWITCHING CHARACTERISTICS  
(TYPICAL)

$V_{CC}=600\text{ V}$ ,  $V_{GE}=\pm 15\text{ V}$ ,  $R_G=6.2\ \Omega$ , INDUCTIVE LOAD  
 —:  $T_j=150\text{ }^\circ\text{C}$ , - - - - -:  $T_j=125\text{ }^\circ\text{C}$



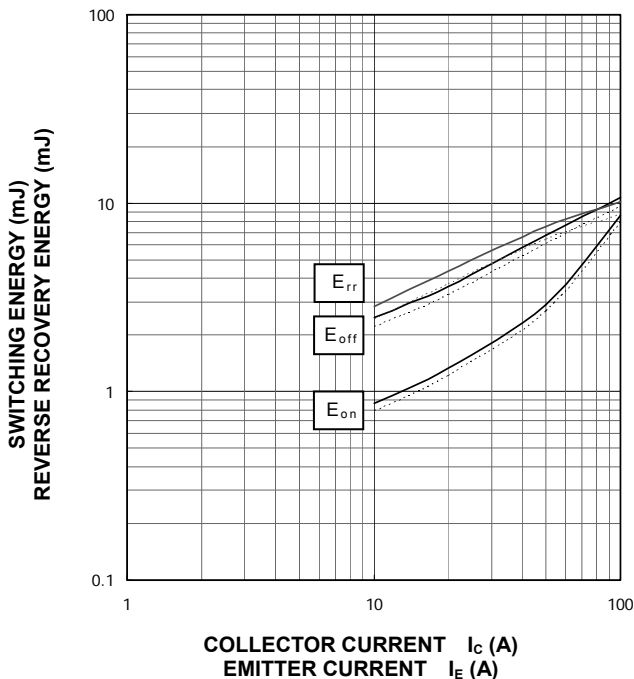
HALF-BRIDGE  
SWITCHING CHARACTERISTICS  
(TYPICAL)

$V_{CC}=600\text{ V}$ ,  $V_{GE}=\pm 15\text{ V}$ ,  $I_c=100\text{ A}$ , INDUCTIVE LOAD  
 —:  $T_j=150\text{ }^\circ\text{C}$ , - - - - -:  $T_j=125\text{ }^\circ\text{C}$



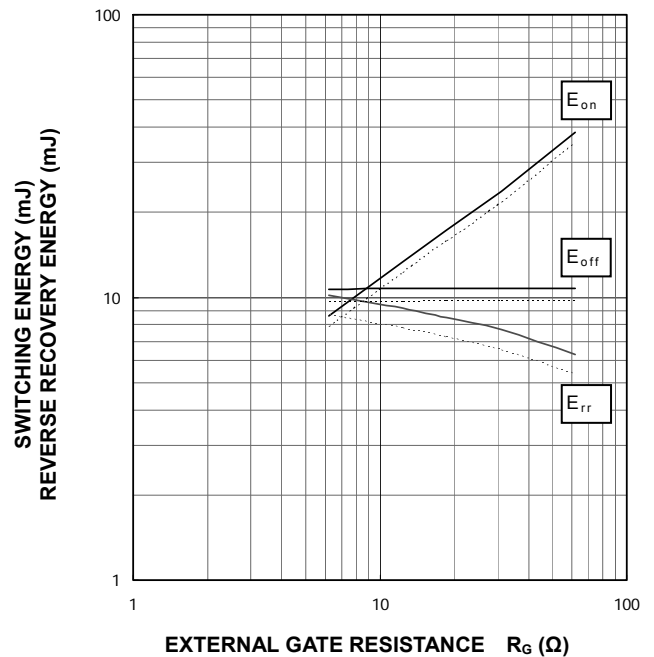
HALF-BRIDGE  
SWITCHING CHARACTERISTICS  
(TYPICAL)

$V_{CC}=600\text{ V}$ ,  $V_{GE}=\pm 15\text{ V}$ ,  $R_G=6.2\ \Omega$ ,  
INDUCTIVE LOAD, PER PULSE  
 —:  $T_j=150\text{ }^\circ\text{C}$ , - - - - -:  $T_j=125\text{ }^\circ\text{C}$



HALF-BRIDGE  
SWITCHING CHARACTERISTICS  
(TYPICAL)

$V_{CC}=600\text{ V}$ ,  $V_{GE}=\pm 15\text{ V}$ ,  $I_c=100\text{ A}$ ,  
INDUCTIVE LOAD, PER PULSE  
 —:  $T_j=150\text{ }^\circ\text{C}$ , - - - - -:  $T_j=125\text{ }^\circ\text{C}$

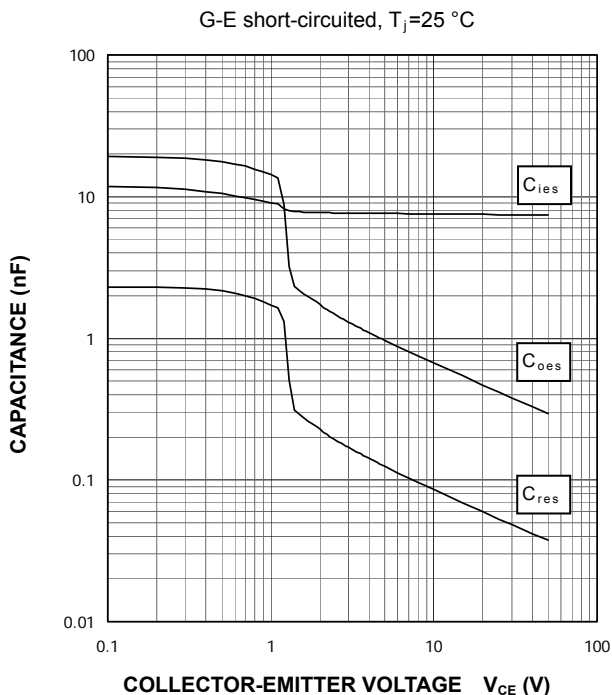


< IGBT MODULES >  
**CM100MXA-24S**  
 HIGH POWER SWITCHING USE  
 INSULATED TYPE

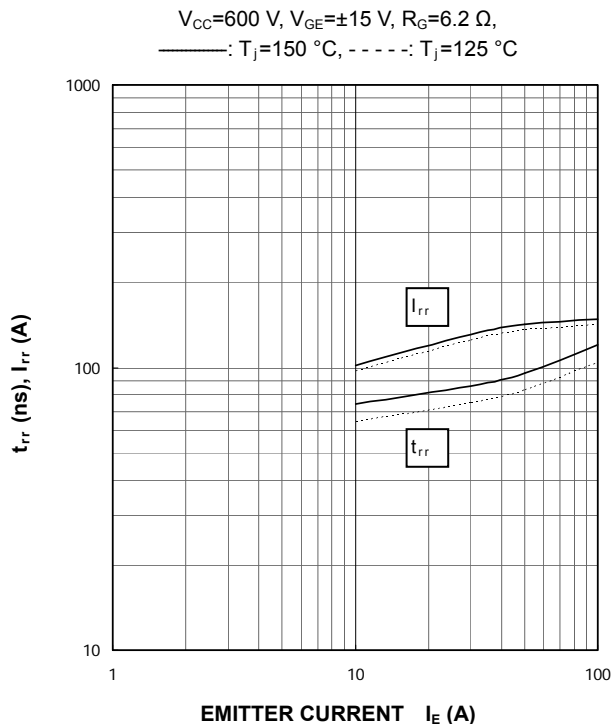
**PERFORMANCE CURVES**

**INVERTER PART**

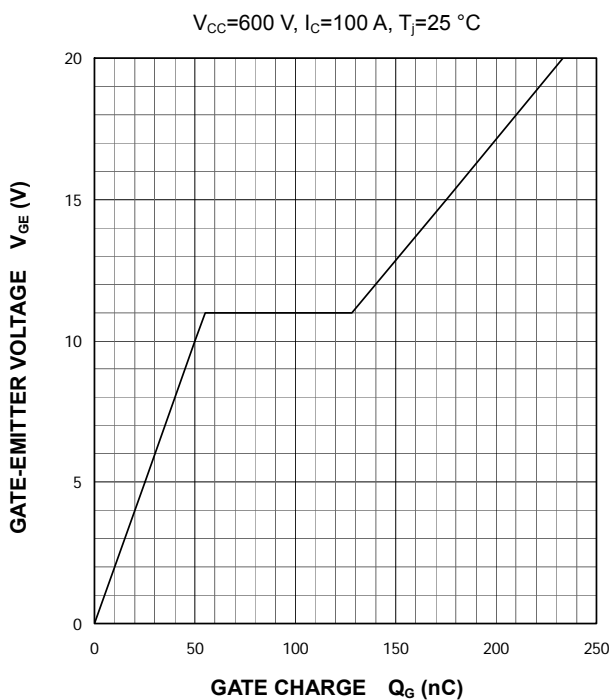
**CAPACITANCE CHARACTERISTICS  
 (TYPICAL)**



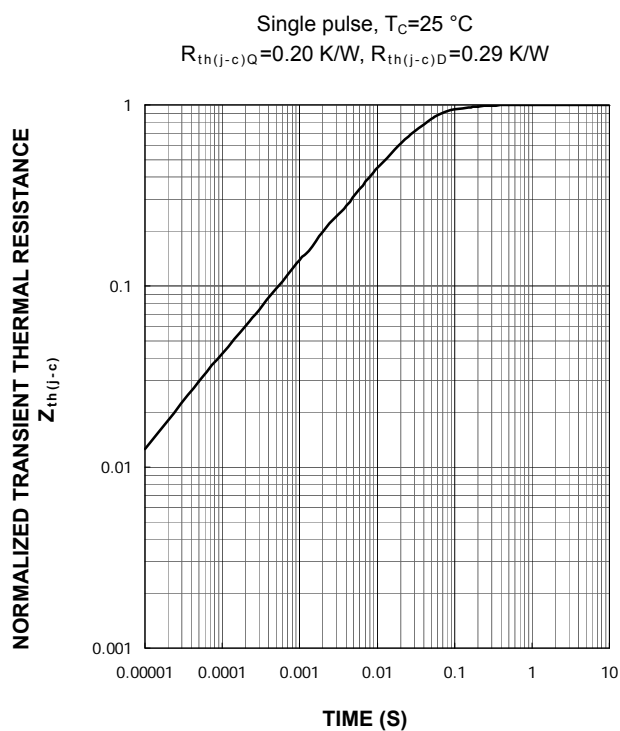
**FREE WHEELING DIODE  
 REVERSE RECOVERY CHARACTERISTICS  
 (TYPICAL)**



**GATE CHARGE CHARACTERISTICS  
 (TYPICAL)**



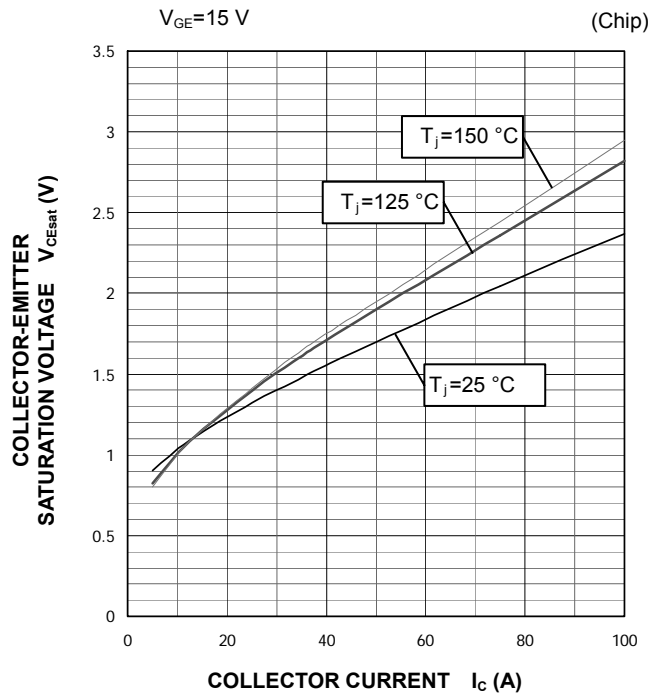
**TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS  
 (MAXIMUM)**



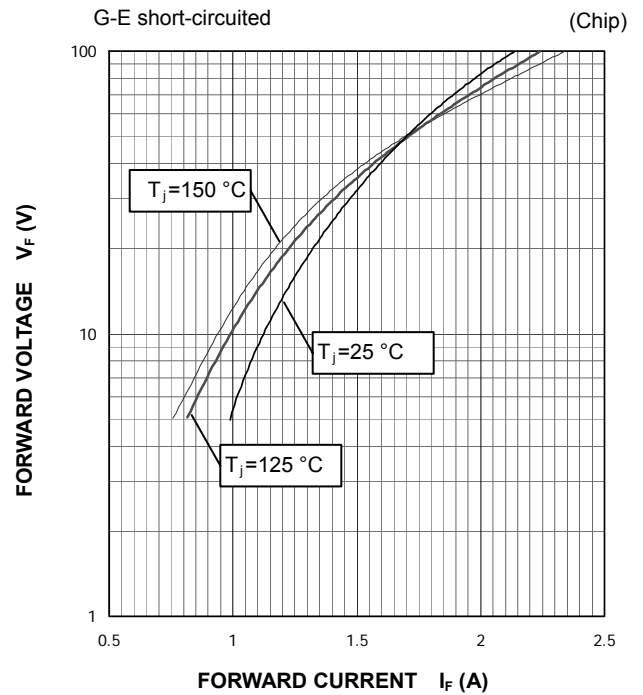
PERFORMANCE CURVES

BRAKE PART

COLLECTOR-EMITTER SATURATION VOLTAGE CHARACTERISTICS (TYPICAL)

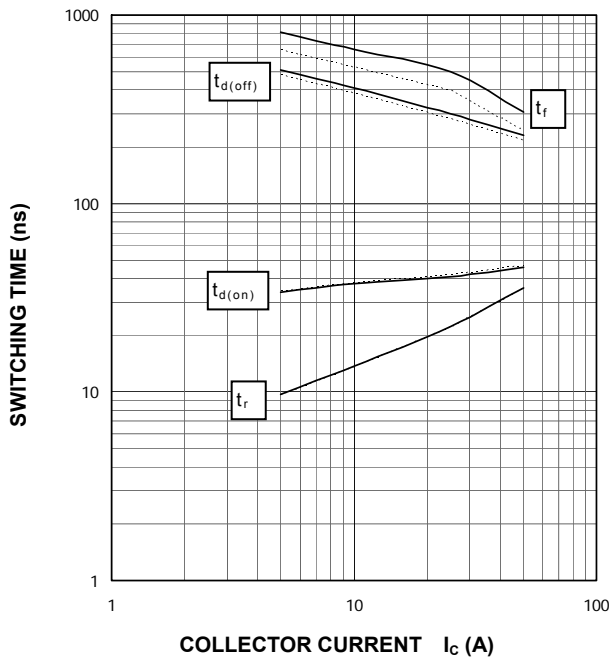


CLAMP DIODE FORWARD CHARACTERISTICS (TYPICAL)



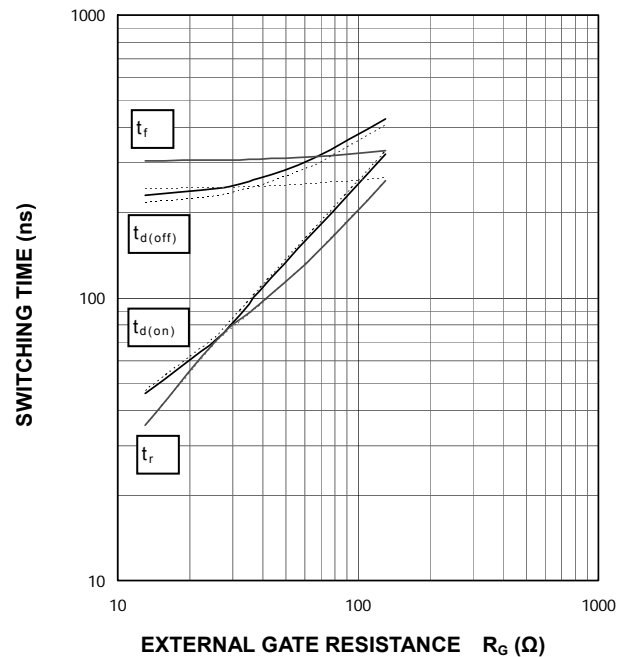
HALF-BRIDGE SWITCHING CHARACTERISTICS (TYPICAL)

$V_{CC} = 600 \text{ V}$ ,  $V_{GE} = \pm 15 \text{ V}$ ,  $R_G = 13 \Omega$ , INDUCTIVE LOAD  
 —:  $T_j = 150 \text{ }^\circ\text{C}$ , - - - -:  $T_j = 125 \text{ }^\circ\text{C}$



HALF-BRIDGE SWITCHING CHARACTERISTICS (TYPICAL)

$V_{CC} = 600 \text{ V}$ ,  $I_C = 50 \text{ A}$ ,  $V_{GE} = \pm 15 \text{ V}$ , INDUCTIVE LOAD  
 —:  $T_j = 150 \text{ }^\circ\text{C}$ , - - - -:  $T_j = 125 \text{ }^\circ\text{C}$



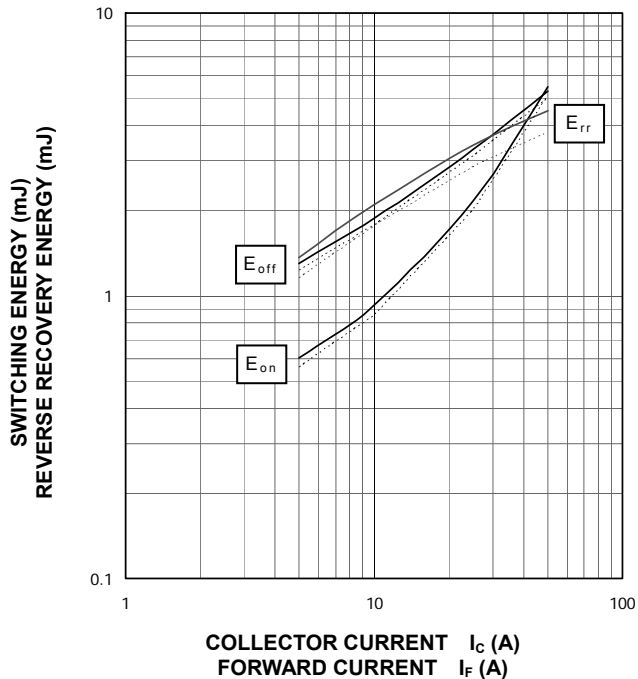
< IGBT MODULES >  
**CM100MXA-24S**  
 HIGH POWER SWITCHING USE  
 INSULATED TYPE

**PERFORMANCE CURVES**

**BRAKE PART**

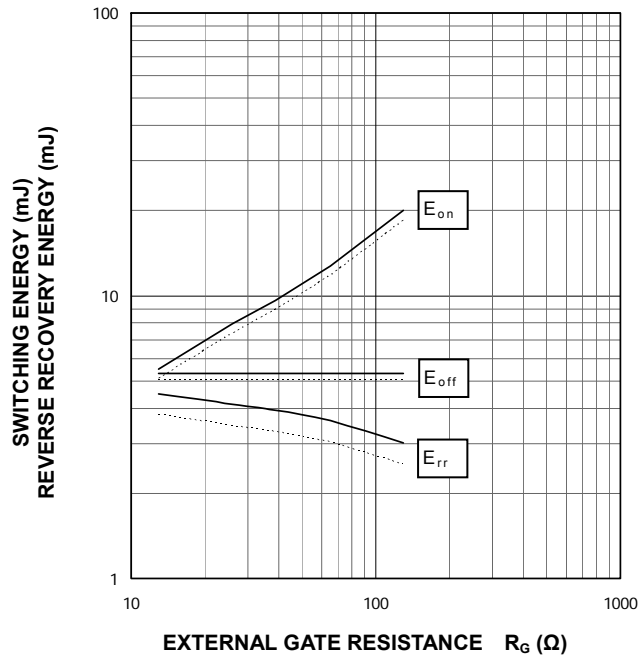
**HALF-BRIDGE SWITCHING CHARACTERISTICS (TYPICAL)**

$V_{CC}=600\text{ V}$ ,  $V_{GE}=\pm 15\text{ V}$ ,  $R_G=13\ \Omega$ ,  
 INDUCTIVE LOAD, PER PULSE  
 —:  $T_j=150\text{ }^\circ\text{C}$ , - - - -:  $T_j=125\text{ }^\circ\text{C}$



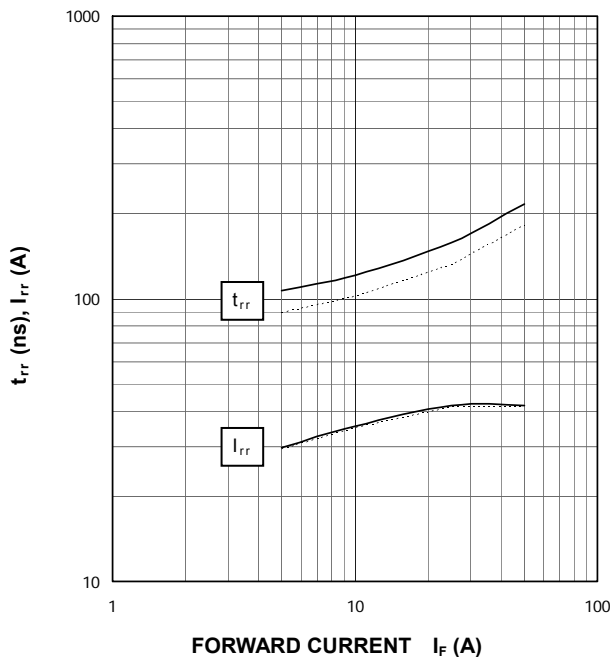
**HALF-BRIDGE SWITCHING CHARACTERISTICS (TYPICAL)**

$V_{CC}=600\text{ V}$ ,  $I_C/I_F=50\text{ A}$ ,  $V_{GE}=\pm 15\text{ V}$ ,  
 INDUCTIVE LOAD, PER PULSE  
 —:  $T_j=150\text{ }^\circ\text{C}$ , - - - -:  $T_j=125\text{ }^\circ\text{C}$



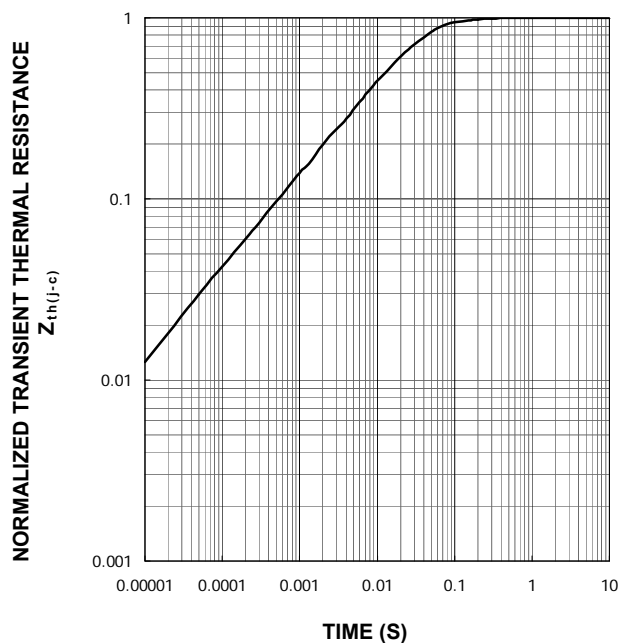
**CLAMP DIODE REVERSE RECOVERY CHARACTERISTICS (TYPICAL)**

$V_{CC}=600\text{ V}$ ,  $V_{GE}=\pm 15\text{ V}$ ,  $R_G=13\ \Omega$ , INDUCTIVE LOAD  
 —:  $T_j=150\text{ }^\circ\text{C}$ , - - - -:  $T_j=125\text{ }^\circ\text{C}$



**TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (MAXIMUM)**

Single pulse,  $T_C=25\text{ }^\circ\text{C}$   
 $R_{th(j-c)Q}=0.35\text{ K/W}$ ,  $R_{th(j-c)D}=0.63\text{ K/W}$

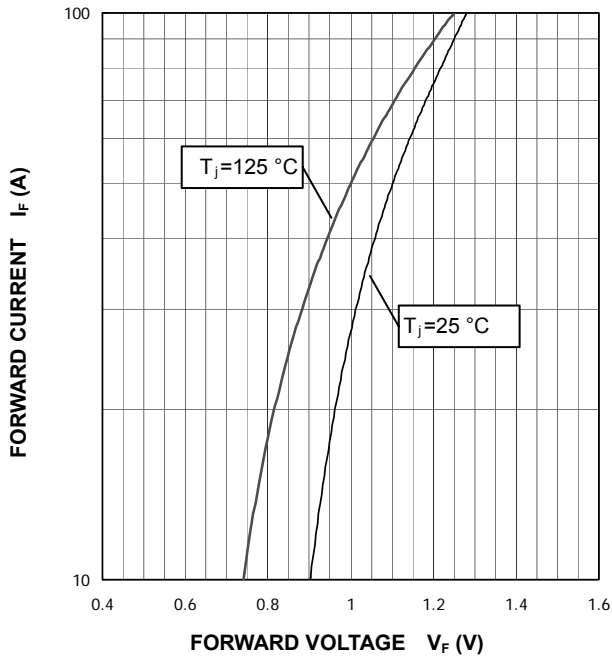


< IGBT MODULES >  
**CM100MXA-24S**  
 HIGH POWER SWITCHING USE  
 INSULATED TYPE

**PERFORMANCE CURVES**

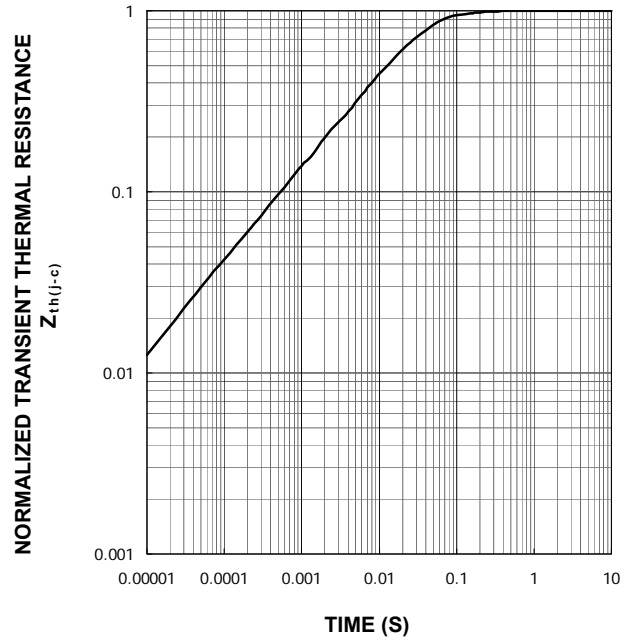
**CONVERTER PART**

**CONVERTER DIODE  
 FORWARD CHARACTERISTICS  
 (TYPICAL)**



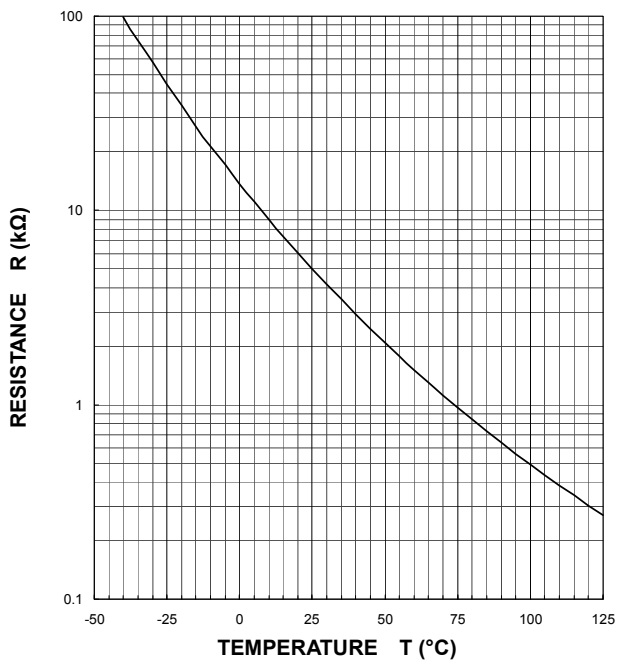
**TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS  
 (MAXIMUM)**

Single pulse,  $T_c=25\text{ }^\circ\text{C}$   
 $R_{th(j-c)D}=0.24\text{ K/W}$



**NTC thermistor part**

**TEMPERATURE CHARACTERISTICS  
 (TYPICAL)**



### **Keep safety first in your circuit designs!**

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