

## LOW QUIESCENT CURRENT, PROGRAMMABLE DELAY SUPERVISORY CIRCUIT

#### **FEATURES**

- Power-On Reset Generator With Adjustable Delay Time: 1.25 ms to 10 s
- Very Low Quiescent Current: 2.4 μA Typical
- High Threshold Accuracy: 0.5% Typical
- Fixed Threshold Voltages for Standard Voltage Rails from 0.9 V to 5 V and Adjustable Voltage Down to 0.4 V Are Available
- Manual Reset (MR) Input
- Open-Drain RESET Output
- Temperature Range: –55°C to 125°C
- Small SOT23 Package

# SUPPORTS DEFENSE, AEROSPACE, AND MEDICAL APPLICATIONS

- Controlled Baseline
- One Assembly/Test Site
- One Fabrication Site
- Available in Military (–55°C/125°C)
   Temperature Range<sup>(1)</sup>
- Extended Product Life Cycle
- Extended Product-Change Notification
- Product Traceability

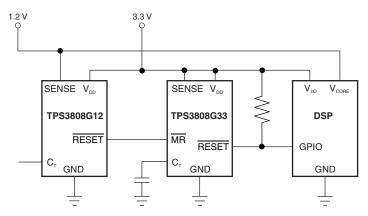
#### **APPLICATIONS**

- DSP or Microcontroller Applications
- Notebook/Desktop Computers
- PDAs/Hand-Held Products
- Portable/Battery Powered Products
- FPGA/ASIC Applications
- (1) Custom temperature ranges available

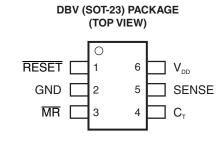
#### **DESCRIPTION/ORDERING INFORMATION**

The TPS3808xxx family of microprocessor supervisory circuits monitors system voltages from 0.4 V to 5.0 V, asserting an open-drain RESET signal when the <u>SENSE</u> voltage drops below a preset threshold or when the manual reset (MR) pin drops to a logic low. The RESET output remains low for the user-adjustable delay time after the SENSE voltage and manual reset (MR) return above the respective thresholds.

The TPS3808 uses a precision reference to achieve 0.5% threshold accuracy for  $V_{IT} \le 3.3$  V. The reset delay time can be set to 20 ms by disconnecting the  $C_T$  pin, 300 ms by connecting the  $C_T$  pin to  $V_{DD}$  using a resistor, or can be user-adjusted between 1.25 ms and 10 s by connecting the  $C_T$  pin to an external capacitor. The TPS3808 has a very low typical quiescent current of 2.4  $\mu$ A, so it is well-suited to battery-powered applications. It is available in a small SOT23 package, and is fully specified over a temperature range of –55°C to +125°C ( $T_J$ ).



**Typical Application Circuit** 



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

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This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### ORDERING INFORMATION(1)

PRODUCT <sup>(2)</sup>	NOMINAL SUPPLY VOLTAGE <sup>(3)</sup>	THRESHOLD VOLTAGE (V <sub>IT</sub> )	TOP-SIDE MARKING
TPS3808G01MDBVTEP	Adjustable	0.405 V	NXS
TPS3808G09MDBVTEP (4)	0.9 V	0.84 V	PREVIEW
TPS3808G12MDBVTEP <sup>(4)</sup>	1.2 V	1.12 V	PREVIEW
TPS3808G125MDBVTEP <sup>(4)</sup>	1.25 V	1.16 V	PREVIEW
TPS3808G15MDBVTEP <sup>(4)</sup>	1.5 V	1.40 V	PREVIEW
TPS3808G18MDBVTEP <sup>(4)</sup>	1.8 V	1.67 V	PREVIEW
TPS3808G25MDBVTEP <sup>(4)</sup>	2.5 V	2.33 V	PREVIEW
TPS3808G30MDBVTEP(4)	3.0 V	2.79 V	PREVIEW
TPS3808G33MDBVREP	3.3 V	3.07 V	CHK
TPS3808G50MDBVTEP <sup>(4)</sup>	5.0 V	4.65 V	PREVIEW

<sup>(1)</sup> For the most current package and ordering information see the Package Option Addendum at the end of this document, or see the TI web site at www.ti.com. Devices are shipped on tape and reel with either 250 units per reel (part numbers ending with 'TEP') or 3000 units per reel (part numbers ending with 'REP').

- (2) Package drawings, thermal data, and symbolization are available at www.ti.com/packaging.
- (3) Custom threshold voltages from 0.82 V to 3.3 V, 4.4 V to 5.0 V are available through the use of factory EEPROM programming. Minimum order quantities apply. Contact factory for details and availability.
- (4) Product Preview. Contact your TI sales representative for availability.

## **ABSOLUTE MAXIMUM RATINGS**(1)

Over operating junction temperature range, unless otherwise noted.

	TPS3808	UNIT
Input voltage range, V <sub>DD</sub>	-0.3 to 7.0	V
C <sub>T</sub> voltage range, V <sub>CT</sub>	-0.3 to V <sub>DD</sub> + 0.3	V
Other voltage ranges: V <sub>RESET</sub> , V <sub>MR</sub> , V <sub>SENSE</sub>	-0.3 to 7	V
RESET pin current	5	mA
Operating junction temperature range, T <sub>J</sub> <sup>(2)</sup>	-55 to +150	°C
Storage temperature range, T <sub>stg</sub>	-65 to +150	°C
ESD rating, HBM	2	kV
ESD rating, CDM	500	V

<sup>(1)</sup> Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under the Electrical Characteristics is not implied. Exposure to absolute maximum rated conditions for extended periods may affect device reliability.

(2) As a result of the low dissipated power in this device, it is assumed that  $T_1 = T_A$ .



## **ELECTRICAL CHARACTERISTICS**

 $1.7~V \le V_{DD} \le 6.5~V,~R_{LRESET} = 100~k\Omega,~C_{LRESET} = 50~pF,~over~operating~temperature~range~(T_J = -55^{\circ}C~to~+125^{\circ}C),~unless~otherwise~noted.~Typical~values~are~at~T_J = +25^{\circ}C.$ 

PARAMETER			TEST CONDITIONS	MIN	TYP	MAX	UNIT
$V_{DD}$	Input supply range			1.7		6.5	V
	Cupply ourrent (ourren	tinto \/ nin	$\frac{V_{DD}}{MR} = 3.3 \text{ V}, \overline{RESET}$ not asserted MR, RESET, C <sub>T</sub> open		2.4	5.0	μΑ
IDD	I <sub>DD</sub> Supply current (current into V <sub>DD</sub> pir		$\frac{V_{DD}}{MR} = 6.5 \text{ V}, \overline{RESET}$ not asserted MR, RESET, C <sub>T</sub> open		2.7	6.0	μΑ
V	Low lovel output volto	20	$1.3 \text{ V} \le \text{V}_{DD} < 1.8 \text{ V}, \text{ I}_{OL} = 0.4 \text{ mA}$			0.3	V
$V_{OL}$	Low-level output voltage	ge	$1.8 \text{ V} \le \text{V}_{DD} \le 6.5 \text{ V}, \text{ I}_{OL} = 1.0 \text{ mA}$			0.4	V
	Power-up reset voltage	e <sup>(1)</sup>	$V_{OL}$ (max) = 0.2 V, $I_{\overline{RESET}}$ = 15 $\mu A$			0.8	V
		TPS3808G01		-2.0	±1.0	+2.0	
$V_{\text{IT}}$	Negative-going input threshold accuracy	V <sub>IT</sub> ≤ 3.3 V		-1.7	±0.5	+1.7	%
	tineshold decardey	3.3 V < V <sub>IT</sub> ≤ 5.0 V		-2.0	±1.0	+2.0	
	Uhintanasia an Villain	TPS3808G01			1.5	3.0	0/1/
$V_{HYS}$	Hysteresis on V <sub>IT</sub> pin	esis on V <sub>IT</sub> pin Fixed versions			1.0	2.5	%V <sub>IT</sub>
R <sub>MR</sub>	MR Internal pullup res	istance		70	90		kΩ
	Input current at	TPS3808G01	V <sub>SENSE</sub> = V <sub>IT</sub>	-25		25	nA
I <sub>SENSE</sub> SENSE pin	SĖNSE pin	NSE pin Fixed versions $V_{SENSE} = 6.5 \text{ V}$			1.7		μΑ
I <sub>OH</sub>	RESET leakage curre	nt	$V_{\overline{RESET}} = 6.5 \text{ V}, \overline{\overline{RESET}} \text{ not asserted}$			300	nA
	_ Input capacitance,	C <sub>T</sub> pin	$V_{IN} = 0 \text{ V to } V_{DD}$		5		~F
$C_{IN}$	any pin	Other pins	V <sub>IN</sub> = 0 V to 6.5 V		5		pF
V <sub>IL</sub>	MR logic low input			0		0.3 V <sub>DD</sub>	V
V <sub>IH</sub>	MR logic high input			0.7 V <sub>DD</sub>		$V_{DD}$	V
	Input pulse width to	SENSE	$V_{IH} = 1.05 \ V_{IT}, \ V_{IL} = 0.95 \ V_{IT}$		20		
t <sub>w</sub>	RESET	MR	$V_{IH} = 0.7 \ V_{DD}, \ V_{IL} = 0.3 \ V_{DD}$		0.001		μs
		C <sub>T</sub> = Open	See Timing Diagram	12	20	29	ms
	RESET delay time	$C_T = V_{DD}$		180	300	440	ms
t <sub>d</sub> F	RESET delay time	C <sub>T</sub> = 100 pF		0.75	1.25	1.8	ms
·		C <sub>T</sub> = 180 nF		0.7	1.2	1.8	S
	Propagation delay	MR to RESET	$V_{IH} = 0.7 \ V_{DD}, \ V_{IL} = 0.3 \ V_{DD}$		150		ns
t <sub>pHL</sub>	High-to-low level RESET delay SENSE to RESET		V <sub>IH</sub> = 1.05 V <sub>IT</sub> , V <sub>IL</sub> = 0.95 V <sub>IT</sub>		20		μs
$\theta_{JA}$	Thermal resistance, ju	nction-to-ambient			290		°C/W

<sup>(1)</sup> The lowest supply voltage ( $V_{DD}$ ) at which  $\overline{RESET}$  becomes active.  $T_{rise(VDD)} \ge 15 \,\mu s/V$ .



#### **FUNCTIONAL BLOCK DIAGRAMS**

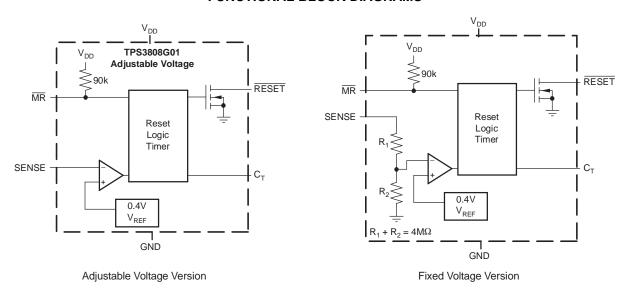
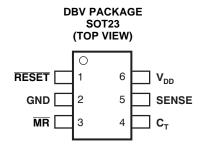


Figure 1. Adjustable and Fixed Voltage Versions

## **PIN ASSIGNMENTS**



**Table 1. TERMINAL FUNCTIONS** 

TERMINAL		
NAME	SOT23 (DBV) PIN NO.	DESCRIPTION
RESET	1	$\overline{\text{RESET}}$ is an open-drain output that is driven to a low impedance state when $\overline{\text{RESET}}$ is asserted (either the SENSE input is lower than the threshold voltage (V <sub>IT</sub> ) or the $\overline{\text{MR}}$ pin is set to a logic low). $\overline{\text{RESET}}$ remains low (asserted) for the reset period after both SENSE is above V <sub>IT</sub> and $\overline{\text{MR}}$ is set to a logic high. A pullup resistor from 10 kΩ to 1 MΩ should be used on this pin, and allows the reset pin to attain voltages higher than V <sub>DD</sub> .
GND	2	Ground
MR	3	Driving the manual reset pin ( $\overline{MR}$ ) low asserts $\overline{RESET}$ . $\overline{MR}$ is internally tied to $V_{DD}$ by a $90k\Omega$ pullup resistor.
C <sub>T</sub>	4	Reset period programming pin. Connecting this pin to $V_{DD}$ through a 40-k $\Omega$ to 200-k $\Omega$ resistor or leaving it open results in fixed delay times (see Electrical Characteristics). Connecting this pin to a ground referenced capacitor $\geq$ 100 pF gives a user-programmable delay time. See the Selecting the Reset Delay Time section for more information.
SENSE	5	This pin is connected to the voltage to be monitored. If the voltage at this terminal drops below the threshold voltage $V_{IT}$ , then $\overline{RESET}$ is asserted.
$V_{DD}$	6	Supply voltage. It is good analog design practice to place a 0.1-µF ceramic capacitor close to this pin.



## **TIMING DIAGRAM**

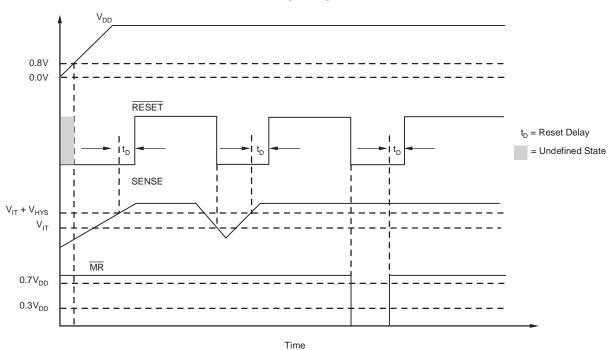


Figure 2. TPS3808 Timing Diagram Showing MR and SENSE Reset Timing

## **TRUTH TABLE**

MR	SENSE > V <sub>IT</sub>	RESET
L	0	L
L	1	L
Н	0	L
Н	1	Н



## TYPICAL CHARACTERISTICS

At  $T_J$  = +25°C,  $V_{DD}$  = 3.3 V,  $R_{LRESET}$  = 100k $\Omega$ , and  $C_{LRESET}$  = 50pF, unless otherwise noted.

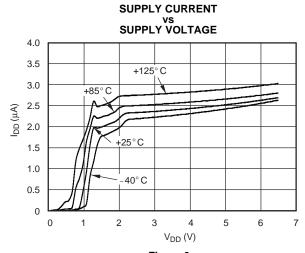


Figure 3.

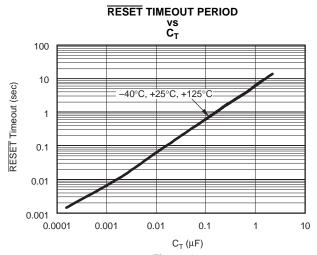


Figure 4.

#### NORMALIZED RESET TIMEOUT PERIOD

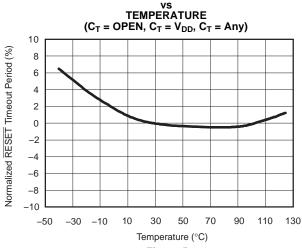


Figure 5.

# MAXIMUM TRANSIENT DURATION AT SENSE VS SENSE THRESHOLD OVERDRIVE VOLTAGE

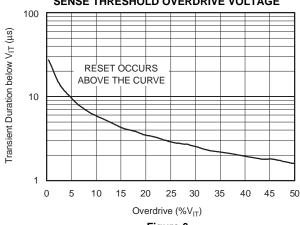


Figure 6.

## NORMALIZED SENSE THRESHOLD VOLTAGE (VIT)

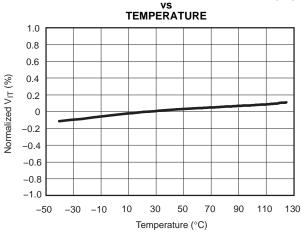


Figure 7.

Pind of Folde Links) TPS38(3-E

#### LOW-LEVEL RESET VOLTAGE VS RESET CURRENT 4.5 Low-Level RESET Voltage (V) 4.0 3.5 3.0 2.5 2.0 $V_{DD} = 1.8V$ 1.5 1.0 0.5 0 2.0 0 0.5 1.0 1.5 2.5 3.0 3.5 4.0 RESET Current (mA)

Figure 8.



## **TYPICAL CHARACTERISTICS (continued)**

At  $T_J$  = +25°C,  $V_{DD}$  = 3.3 V,  $R_{LRESET}$  = 100k $\Omega$ , and  $C_{LRESET}$  = 50pF, unless otherwise noted.

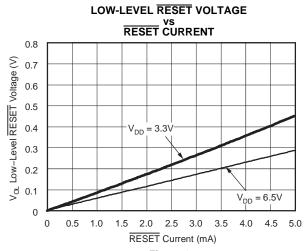


Figure 9.



#### **DEVICE OPERATION**

The TPS3808 microprocessor supervisory product family is designed to assert a RESET signal when either the SENSE pin voltage drops below V<sub>IT</sub> or the manual reset (MR) is driven low. The RESET output remains asserted for a user-adjustable time after both the manual reset (MR) and SENSE voltages return above the respective thresholds. A broad range of voltage threshold and reset delay time adjustments are available, allowing these devices to be used in a wide array of applications. Reset threshold voltages can be factory-set from 0.82 V to 3.3 V or from 4.4 V to 5.0 V, while the TPS3808G01 can be set to any voltage above 0.405 V using an external resistor divider. Two preset delay times are also user-selectable: connecting the  $C_T$  pin to  $V_{DD}$  results in a 300ms reset delay, while leaving the C<sub>T</sub> pin open yields a 20-ms reset delay. In addition, connecting a capacitor between C<sub>T</sub> and GND allows the designer to select any reset delay period from 1.25 ms to 10 s.

#### **RESET OUTPUT**

A typical application of the TPS3808G25 used with the OMAP1510 processor is shown in Figure 10. The open-drain RESET output is typically connected to the RESET input of a microprocessor. A pullup resistor must be used to hold this line high when RESET is not asserted. The RESET output is undefined for voltage below 0.8 V, but this is normally not a problem since most microprocessors do not function below this voltage. RESET remains high (unasserted) as long as SENSE is above its threshold (VIT) and the manual reset (MR) is logic high. If either SENSE falls below VIT or MR is driven low, RESET is asserted, driving the RESET pin to a low impedance.

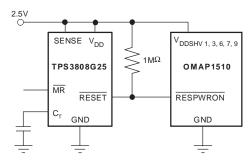


Figure 10. Typical Application of the TPS3808 with an OMAP Processor

Once  $\overline{\text{MR}}$  is again logic high and SENSE is above V<sub>IT</sub> + V<sub>HYS</sub> (the threshold hysteresis), a delay circuit is enabled which holds RESET low for a specified reset delay period. Once the reset delay has expired, the RESET pin goes to a high impedance state. The pullup resistor from the open-drain RESET to the

supply line can be used to allow the reset signal for the microprocessor to have a voltage higher than  $V_{DD}$  (up to 6.5 V). The pullup resistor should be no smaller than 10 k $\Omega$  as a result of the finite impedance of the RESET line.

#### **SENSE INPUT**

The SENSE input provides a terminal at which any system voltage can be monitored. If the voltage on this pin drops below  $V_{\rm IT}$ , then  $\overline{\rm RESET}$  is asserted. The comparator has a built-in hysteresis to ensure smooth  $\overline{\rm RESET}$  assertions and de-assertions. It is good analog design practice to put a 1-nF to 10-nF bypass capacitor on the SENSE input to reduce sensitivity to transients and layout parasitics.

The TPS3808G01 can be used to monitor any voltage rail down to 0.405 V using the circuit shown in Figure 11.

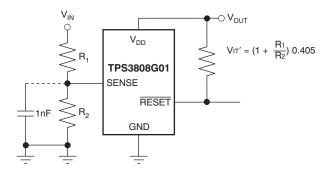


Figure 11. Using the TPS3808G01 to Monitor a User-Defined Threshold Voltage

## MANUAL RESET (MR) INPUT

The manual reset ( $\overline{\text{MR}}$ ) input allows a processor or other logic circuits to initiate <u>a</u> reset. A logic <u>low</u> (0.3 V<sub>DD</sub>) on MR causes RESET to assert. After MR returns to a <u>logic</u> high and SENSE is above its reset threshold, RESET is de-asserted <u>after</u> the user defined reset delay expires. Note that MR is internally tied to V<sub>DD</sub> using a <u>90-k\Omega</u> resistor so this pin can be left unconnected if MR will not be used.

See Figure 12 for how MR can be used to monitor multiple system voltages. Note that if the logic signal driving MR does not go fully to  $V_{DD}$ , there will be some additional current draw into  $\underline{V}_{DD}$  as a result of the internal pullup resistor on MR. To minimize current draw, a logic-level FET can be used as illustrated in Figure 13.



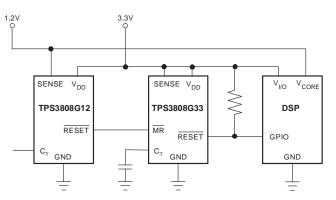


Figure 12. Using MR to Monitor Multiple System Voltages

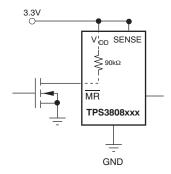


Figure 13. Using an External MOSFET to Minimize I<sub>DD</sub> When MR Signal Does Not Go to V<sub>DD</sub>

#### **SELECTING THE RESET DELAY TIME**

The TPS3808 has three options for setting the RESET delay time as shown in Figure 14. Figure 14a shows the configuration for a fixed 300-ms typical delay time by tying  $C_T$  to  $V_{DD}$ ; a resistor from 40 kΩ to 200 kΩ must be used. Supply current is not

affected by the choice of resistor. Figure 14b shows a fixed 20-ms delay time by leaving the  $C_T$  pin open. Figure 14c shows a ground referenced capacitor connected to  $C_T$  for a user-defined program time between 1.25 ms and 10 s.

The capacitor  $C_T$  should be  $\geq$  100 pF nominal value in order for the TPS3808xxx to recognize that the capacitor is present. The capacitor value for a given delay time can be calculated using the following equation:

$$C_T (nF) = [t_D (s) - 0.5 \times 10^{-3} (s)] \times 175$$
 (1)

The reset delay time is determined by the time it takes an on-chip precision 220-nA current source to charge the external capacitor to 1.23 V. When a RESET is asserted the capacitor is discharged. When the RESET conditions are cleared, the internal current source is enabled and begins to charge the external capacitor. When the voltage on this capacitor reaches 1.23 V, RESET is deasserted. Note that a low-leakage type capacitor such as a ceramic should be used, and that stray capacitance around this pin may cause errors in the reset delay time.

## IMMUNITY TO SENSE PIN VOLTAGE TRANSIENTS

The TPS3808 is relatively immune to short negative transients on the SENSE pin. Sensitivity to transients is dependent on threshold overdrive, as shown in the Maximum Transient Duration at Sense vs Sense Threshold Overdrive Voltage graph (Figure 6) in the Typical Characteristics section.

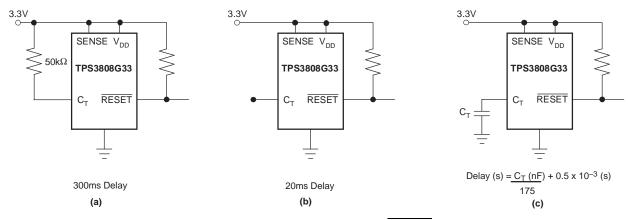


Figure 14. Configuration Used to Set the RESET Delay Time





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#### **PACKAGING INFORMATION**

Orderable Device	Status <sup>(1)</sup>	Package Type	Package Drawing	Pins	Package Qty	e Eco Plan <sup>(2)</sup>	Lead/Ball Finish	MSL Peak Temp <sup>(3)</sup>
TPS3808G01MDBVTEP	ACTIVE	SOT-23	DBV	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
TPS3808G33MDBVREP	ACTIVE	SOT-23	DBV	6	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
V62/08607-01XE	ACTIVE	SOT-23	DBV	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
V62/08607-09XE	ACTIVE	SOT-23	DBV	6	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM

<sup>(1)</sup> The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

**Pb-Free** (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

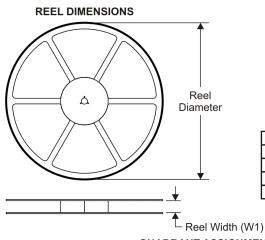
(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

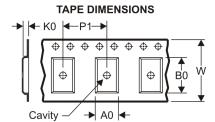
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## TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

## QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS3808G01MDBVTEP	SOT-23	DBV	6	250	179.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
TPS3808G33MDBVREP	SOT-23	DBV	6	3000	179.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3



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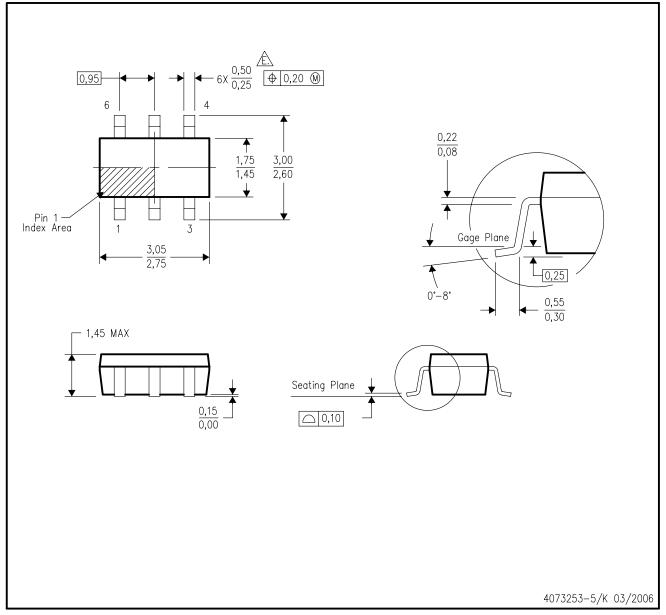


#### \*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS3808G01MDBVTEP	SOT-23	DBV	6	250	203.0	203.0	35.0
TPS3808G33MDBVREP	SOT-23	DBV	6	3000	203.0	203.0	35.0

## DBV (R-PDSO-G6)

## PLASTIC SMALL-OUTLINE PACKAGE

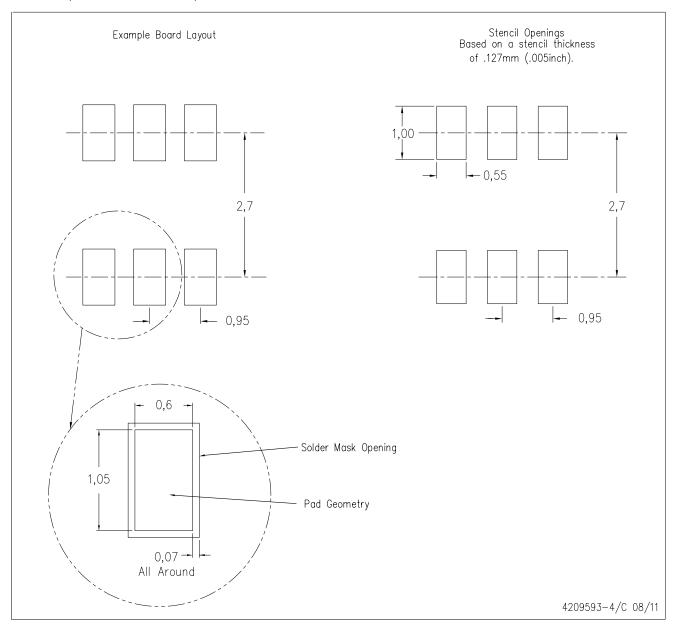


NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
- D. Leads 1,2,3 may be wider than leads 4,5,6 for package orientation.
- Falls within JEDEC MO-178 Variation AB, except minimum lead width.

## DBV (R-PDSO-G6)

## PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.

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